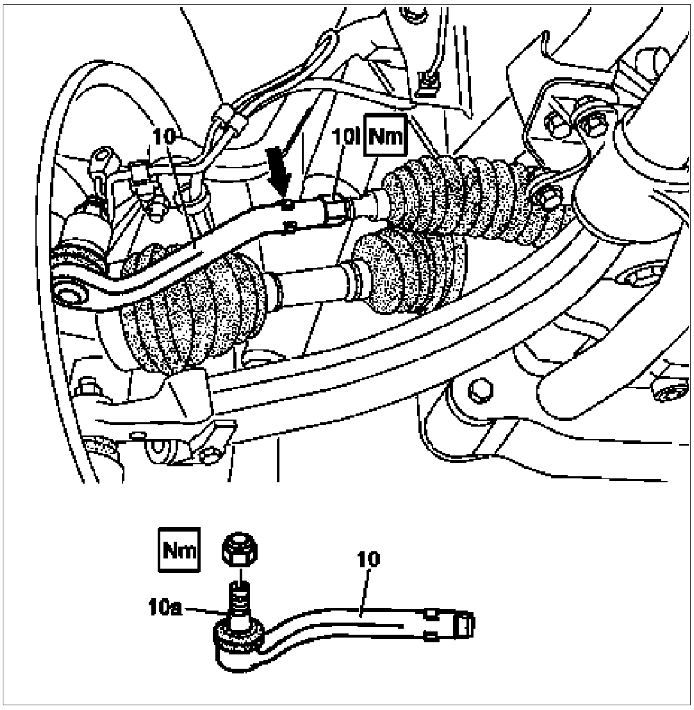
MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

10 Tie rod
10a Tie rod joint
10i Clamping nut



P46.40-0262-12

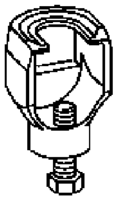
Modification notes

10.9.03	Reference to adjusting toe on front axle replaced by reference to chassis alignment check	Step 5	

	Removing, installing		
⚠ **Danger!**	**Risk of fatal injury** if the vehicle slips or topples off the lifting platform	Align vehicle between the columns of the lifting platform and position the four support plates at the lifting platform support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
	Notes on self-locking bolts and nuts		AH00.00-N-0001-01A
1 e	Remove front wheel Removing and fitting wheels		AP40.10-P-4050GH
2	Press tie rod joint (10a) off steering knuckle	**Installation:** Replace self-locking nut. Nm Thrust piece Puller	AR46.40-P-0200-02C *BA46.40-P-1001-01C *140589006300 *202589023300
3	Slacken clamping nut (10i) and unscrew tie rod (10)	Counter tie rod (arrow). **Installation:** On vehicles with speed-sensitive power steering the tie rod is marked with a "P". These tie rods are approx. 4 mm shorter. Nm	*BA46.40-P-1002-01C
4	Install in the reverse order		
5	Check toe on front axle and adjust if necessary	See: #	
		Performing chassis alignment check	AR40.20-P-0200A

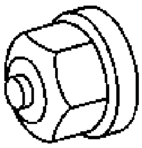
Nm **Tie rod**

Number	**Designation**		**Model 163**
BA46.40-P-1001-01C	Self-locking nut, tie rod to steering knuckle	Nm	55
BA46.40-P-1002-01C	Clamping nut, tie rod to inner tie rod	Nm	50



202 589 02 33 00

Puller



140 589 00 63 00

Thrust piece